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Item P29-0583
Step-Drill Bits
Perfect for drilling multiple-size holes in thin sections of metal, plastic and wood using a single bit. Drills round holes in most metals (steel, brass, aluminum, copper) up to $1 / 8^{\prime \prime}$ thick as well as plastic and wood. Fabricated of rugged, high-speed steel in sizes to fit $1 / 4^{\prime \prime}$, $3 / 8^{\prime \prime}$ or $1 / 2^{\prime \prime}$ chuck on portable electric drills and drill presses.

| Item | Description | Attributes |
| :---: | :---: | :---: |
| 29-0583 |  | Cross Reference \#: VB1 <br> No. of Hole Sizes per Bit: 13 in $1 / 32$ " increments <br> Size Range (Hole Diameter): $1 / 8^{\prime \prime}$ to $1 / 2^{\prime \prime}$ <br> Electric Drill Size: $1 / 4^{\prime \prime}$ and larger |
| 29-0584 |  | Cross Reference \#: VB2 <br> No. of Hole Sizes per Bit: 9 in $1 / 8^{\prime \prime}$ increments Size Range (Hole Diameter): $1 / 2^{\prime \prime}$ to $1^{\prime \prime}$ Electric Drill Size: $3 / 8^{\prime \prime}$ and larger |
| 29-0585 |  | Cross Reference \#: VB3 <br> No. of Hole Sizes per Bit: 9 in $1 / 16^{\prime \prime}$ increments Size Range (Hole Diameter): $1 / 4^{\prime \prime}$ to $3 / 4^{\prime \prime}$ <br> Electric Drill Size: $3 / 8^{\prime \prime}$ and larger |
| 29-0586 |  | Cross Reference \#: VB4 <br> No. of Hole Sizes per Bit: 6 in $1 / 16$ " increments Size Range (Hole Diameter): $3 / 16^{\prime \prime}$ to $1 / 2^{\prime \prime}$ <br> Electric Drill Size: $3 / 8^{\prime \prime}$ and larger |
| 29-0596 |  | ```Cross Reference #: VB5 No. of Hole Sizes per Bit: 10 Size Range (Hole Diameter): 1/4"-1 3/8" Electric Drill Size: 3/8" and larger``` |
| 29-0587 |  | Cross Reference \#: VB6 <br> No. of Hole Sizes per Bit: 2 <br> Size Range (Hole Diameter): 3/8", 1/2" <br> Electric Drill Size: $1 / 4^{\prime \prime}$ and larger |
| 29-0588 |  | Cross Reference \#: VB7 <br> No. of Hole Sizes per Bit: 1 <br> Size Range (Hole Diameter): 7/8" <br> Electric Drill Size: $3 / 8^{\prime \prime}$ and larger |
| 29-0589 |  | Cross Reference \#: VB8 <br> No. of Hole Sizes per Bit: 12 <br> Size Range (Hole Diameter): $3 / 16^{\prime \prime}$ to $7 / 8^{\prime \prime}$ <br> Electric Drill Size: $3 / 8^{\prime \prime}$ and larger |
| 29-0590 |  | Cross Reference \#: VB9 <br> No. of Hole Sizes per Bit: 3 <br> Size Range (Hole Diameter): 7/8", 1 1/8", 1 7/32" <br> Electric Drill Size: $3 / 8$ " and larger |
| 29-0591 |  | Cross Reference \#: VB11 <br> No. of Hole Sizes per Bit: 2 <br> Size Range (Hole Diameter): 7/8", 1 1/8" <br> Electric Drill Size: $3 / 8$ " and larger |
| 29-0592 |  | Cross Reference \#: VB12 <br> No. of Hole Sizes per Bit: 5 <br> Size Range (Hole Diameter): $7 / 8^{\prime \prime}$ to $13 / 8^{\prime \prime}$ <br> Electric Drill Size: $3 / 8^{\prime \prime}$ and larger |

