



**Item P13-0072**

**1224 Threading System**

The Ridgid 1224 Threading Machine is designed to thread 1/4" through 4" pipe and conduit, and 1/4" through 2" rod (bolt stock). Speed Chuck sets and releases by hand holds tight, forward or reverse. 3-jaw rear centering device centers long lengths for true threads and cuts. Integral foot switch provides safer operation. All existing Ridgid universal and 500B dies can be used with the No. 1224 Threading Machine. 2 1/2"- 4" receding die head is able to cut tapered or straight threads (NPT, NPSM/BSPT or BSPP) with no change of dies or accessories. The die head is fully automatic with one hand operation. 1 1/2 H.P. single phase, 115V, 60 Hz, or 50 Hz induction type motor. Cuts close nipples with No. 819 Nipple Chuck (optional).

**Standard equipment includes: the 1224 threading machine with foot switch, one 714 Die Head for 2 1/2"- 4", one 711 Die Head for 1/4"- 2", one #744 Reamer, one #764 Cutter with two F-229 Cutter Wheels, one set of 1/2"- 3/4" NPT dies, one set of 1"-2" NPT dies, one set of 2 1/2"- 4" dies, one 3/4" combination wrench, one tool box, 3 hex keys, and one gallon of Nu-Clear Threading Oil. Stands sold separately.**

Item	Description	Attributes
13-0072	1224 Threading System	
13-0078	711 Die Head (1/4"-2")	
13-0080	714 Die Head (2 1/2"-4")	
13-0609	2 1/2"-4" High Speed NPT Dies	

**Related Products**

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